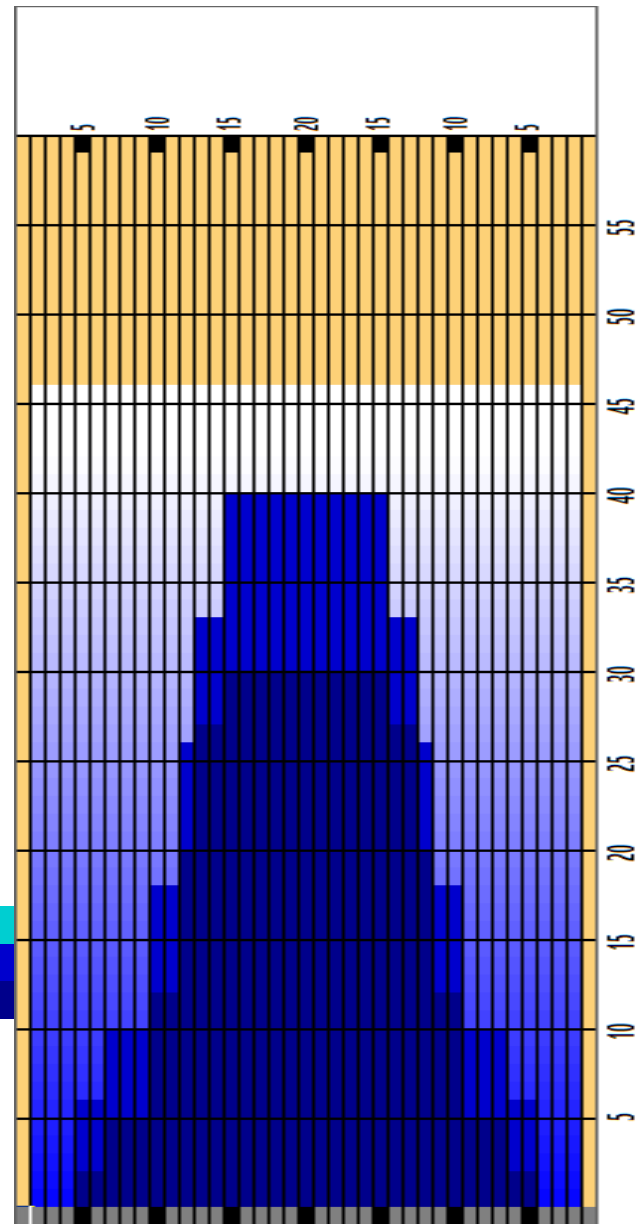


Oil Pattern Distance	46	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	10.6 mL	Reverse Oil Total	14.1 mL	Volume Oil Total	24.7 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	A	37	0.0	0.0	0.0	1850
2	5L	5R	1	18	A	31	0.0	2.5	2.5	1550
3	7L	7R	1	22	A	27	2.5	5.6	3.1	1350
4	10L	10R	1	26	A	21	5.6	9.2	3.6	1050
5	10L	10R	1	26	A	21	9.2	12.8	3.6	1050
6	12L	12R	1	26	A	17	12.8	16.4	3.6	850
7	12L	12R	1	26	A	17	16.4	20.0	3.6	850
8	13L	13R	1	26	A	15	20.0	23.6	3.6	750
9	13L	13R	1	26	A	15	23.6	27.2	3.6	750
10	15L	15R	1	26	A	11	27.2	30.8	3.6	550
11	2L	2R	0	26	A	0	30.8	46.0	15.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	46.0	40.0	-6.0	0
2	15L	15R	1	26	A	11	40.0	36.4	-3.6	550
3	15L	15R	1	26	A	11	36.4	32.8	-3.6	550
4	13L	13R	1	26	A	15	32.8	29.2	-3.6	750
5	13L	13R	1	22	A	15	29.2	26.1	-3.1	750
6	12L	12R	1	22	A	17	26.1	23.0	-3.1	850
7	12L	12R	2	18	A	34	23.0	17.9	-5.1	1700
8	10L	10R	2	18	A	42	17.9	12.8	-5.1	2100
9	10L	10R	1	18	A	21	12.8	10.3	-2.5	1050
10	7L	7R	1	18	A	27	10.3	7.8	-2.5	1350
11	7L	7R	1	14	A	27	7.8	5.9	-1.9	1350
12	5L	5R	2	14	A	62	5.9	2.0	-3.9	3100
13	2L	2R	0	10	A	0	2.0	0.0	-2.0	0



Cleaner Ratio Main Mix                      NA              Forward

Cleaner Ratio Back End Mix                NA              Reverse

Cleaner Ratio Back End Distance         NA              Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.06	2.18	1.05	1.05	2.18	7.06

